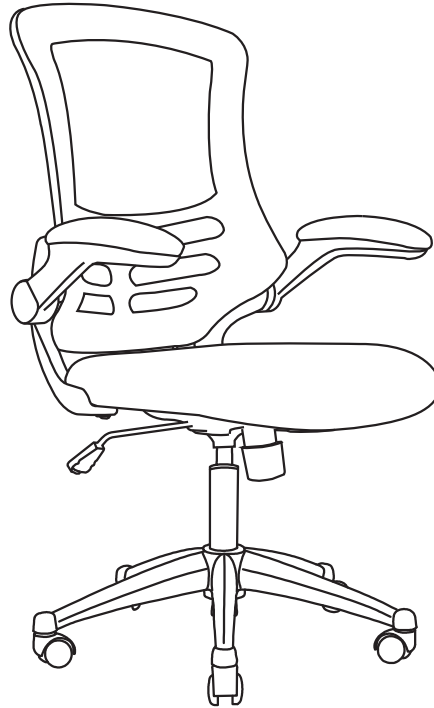


LUNA



ASSEMBLY INSTRUCTIONS

Before You Begin:

Please identify all component parts and hardware pieces required before you begin. Carefully remove all of the components from the packaging and set aside for assembly. Assemble on a soft surface to prevent scratching during assembly.

Caution:

Tighten all components securely before use. Failure to do so may result in personal injury. DO NOT use any sharp objects to open plastic wrapped components as damage to product or components may result.

Warning:

CHOKING HAZARD - Small Parts. Adult Assembly Required.

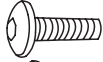
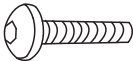
DO NOT ALLOW CHILDREN TO CLIMB ON FURNITURE

Serious or fatal injuries can occur from furniture tipping over. You must install Tipping Restraint Hardware (where included) to help prevent the unit from tipping and causing accidental injury, instability, death or damage. The tipping restraint is intended only as a safety measure, it is not a substitute for proper adult supervision.

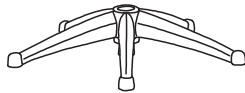
To help prevent furniture from tipping over it must be permanently attached to the wall. Anti-Tip Safety Wall Straps suitable for the unit weight and wall materials (if not included) should be purchased and installed



Hardware:

Part A		Bolt M6x25mm	QTY: 4				
Part B		Bolt M6x20mm	QTY: 4	Part E		Allen Wrench	QTY: 1
Part C		Bolt M6x40mm	QTY: 4	Part F		Cap Cover	QTY: 2
Part D		Flat Washer M6	QTY: 4	Part G		Cap Cover	QTY: 2

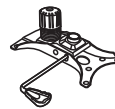
Part 1: Base x1



Part 2: Cylinder Column x1



Part 3: Control Mechanism x1



Part 4: Seat x1



Part 5: Back Frame x1



Part 6: Left Arm x1



Part 7: Right Arm x1

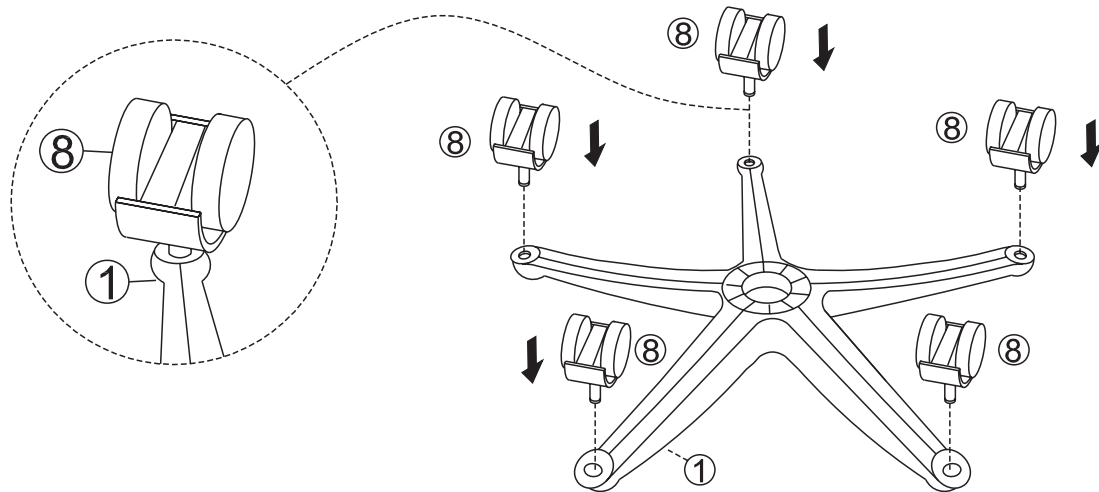


Part 8: Caster x5



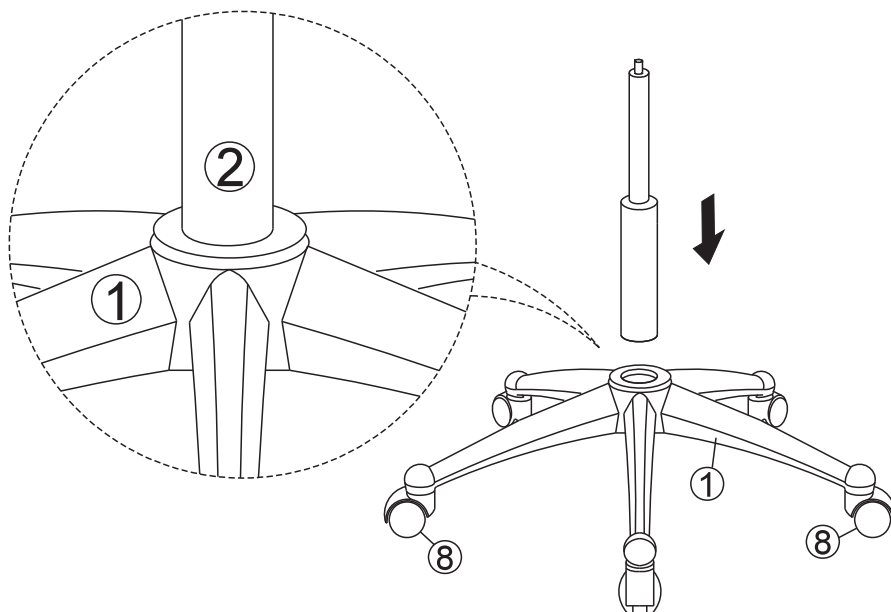
STEP 1:

Lay Base (Part 1) upside down on a smooth, clean surface.
Insert (5) casters (Part 8) into the base as shown in diagram.



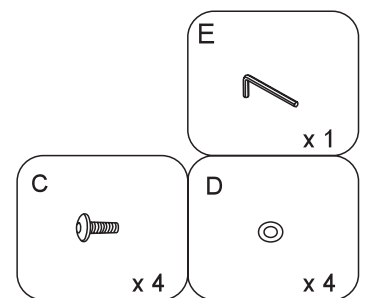
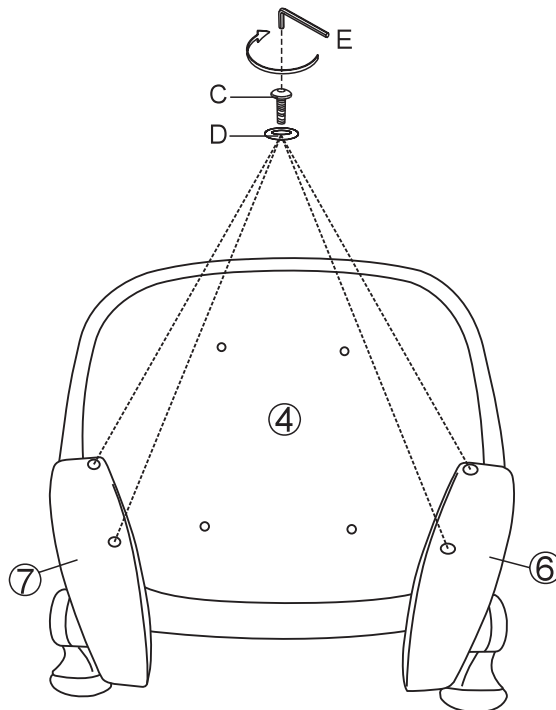
STEP 2:

Carefully turn over the assembled base from step 1.
Insert the **Cylinder Column**(Part 2) as shown.



STEP 3:

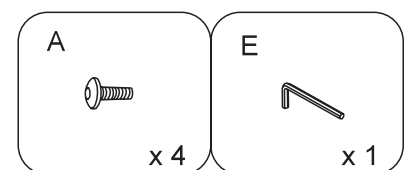
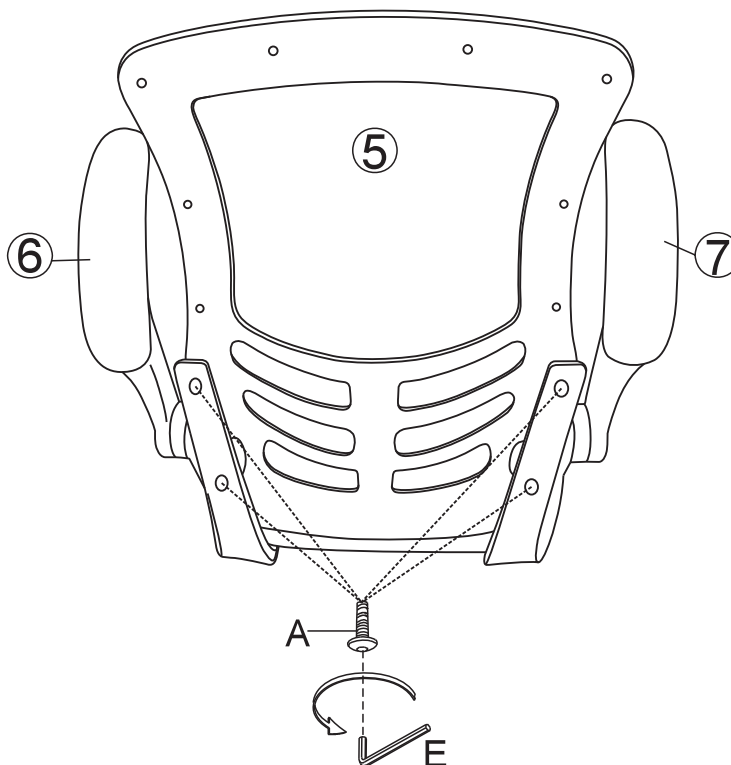
Attach **Left Arm (Part 6)** and **Right Arm (Part 7)** to underside of the **Seat (Part 4)** by using (4) M6x35mm **Bolts (Part C)** and (4) Flat **Washers (Part D)**, as shown. Tighten **Bolts (Part C)** by using **Allen Wrench (Part E)** as shown.



Hardware & Tools required

STEP 4:

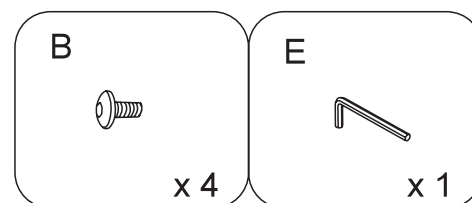
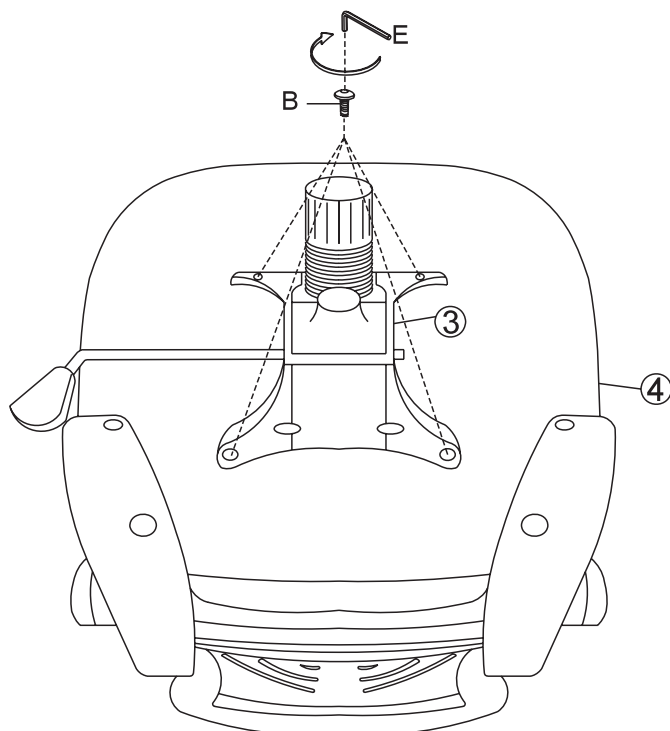
Attach **Left Arm (Part 6)** and **Right Arm (Part 7)** to the back of **Back Frame (Part 5)** using (4) M6x25mm **Bolts (Part A)**, as shown. Don't tighten **Bolts (Part A)** by using **Allen Wrench (Part E)** as shown.



Hardware & Tools required

STEP 5:

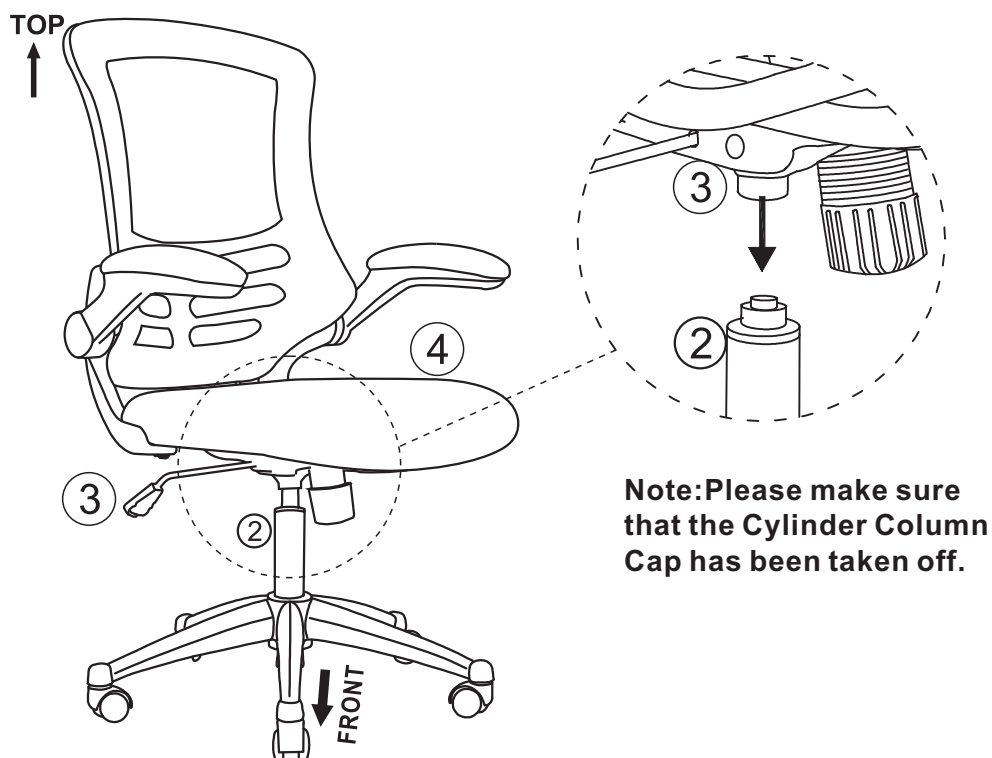
Attach **Control Mechanism (Part 3)** to the **Seat (Part 4)** using **(4) M6x40mm Bolts (Part B)** as shown.
Tighten **Bolts (Part B)** by using **Allen Wrench (Part E)** as shown.



Hardware & Tools required

STEP 6:

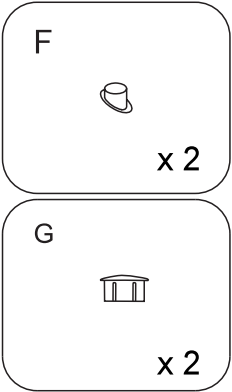
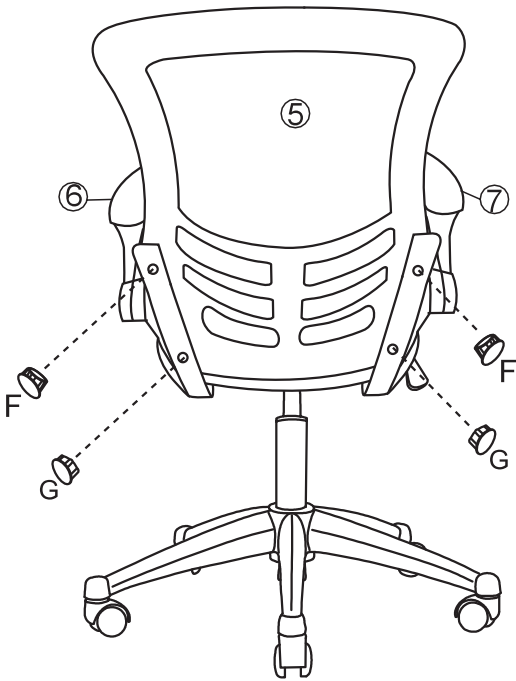
Insert assembled top unit from Step 7 onto the **Cylinder Column (Part 2)** as shown.



Note: Please make sure that the Cylinder Column Cap has been taken off.

STEP 7:

Tighten all **Bolts** by using **Allen Wrench (Part E)** first, Attach **Cap Cover (Part F)** and **Cap Cover (Part G)** to the holes on **Left Arm (Part 6)** and **Right Arm (Part 7)** by hand as shown.



Hardware & Tools required

STEP 8:





*** Flip back armrest**



*** Chair Height Adjustment**

- To increase chair height pull lever upward while lifting body weight slightly off the seat.
- Release lever at desired height.

- To lower chair height sit fully into the chair and pull lever upward.
- Release lever at desired height.



*** Chair tension function**

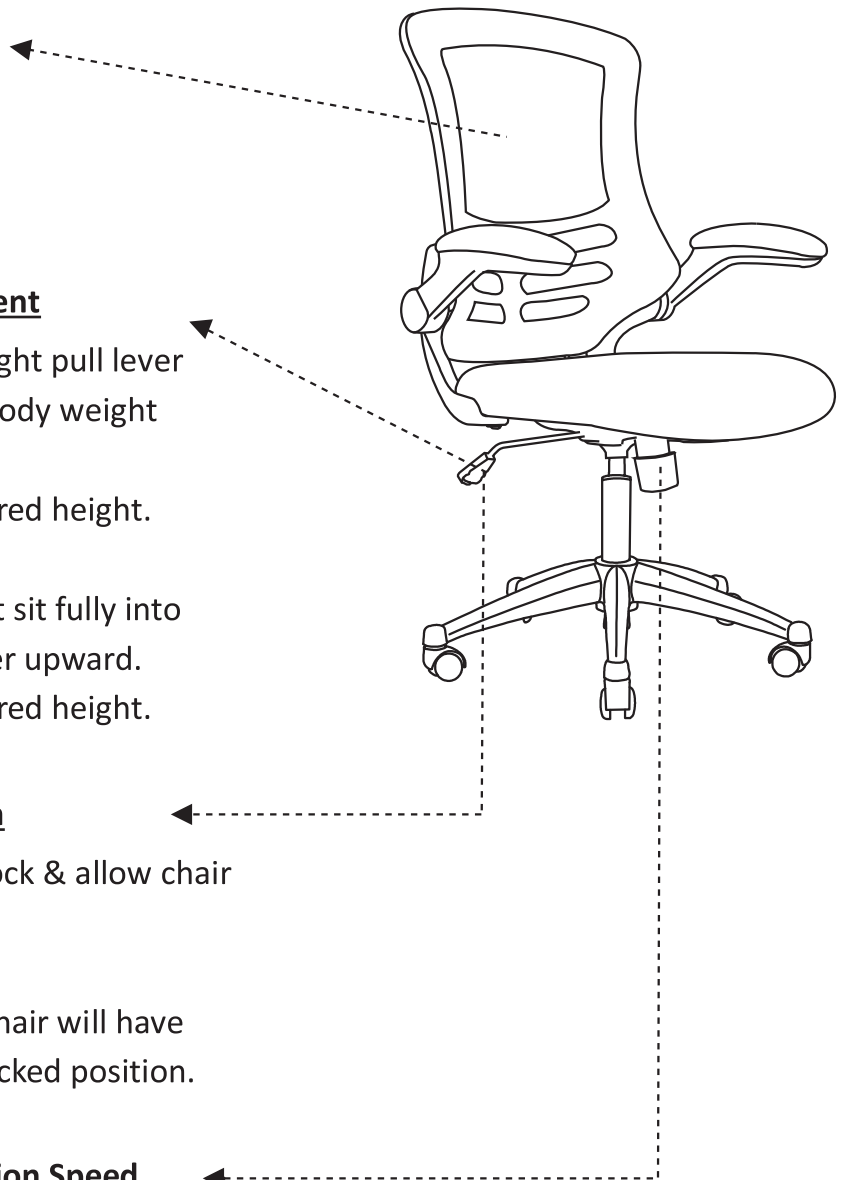
- Pull lever out to unlock & allow chair to tilt back & forth.

- Push lever to lock. Chair will have slight movement in locked position.



*** Adjustable Chair Tension Speed**

- Turn continuously to adjust how quickly chair tilts back & forth.



Note: If adjusting while sitting in chair:
Turn knob left to tighten tension.
Turn knob right to loosen tension.